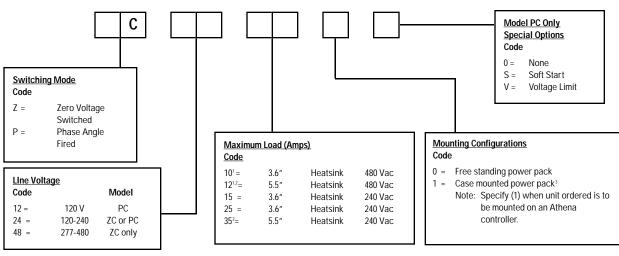
### **SERIES ZC & PC**

# Solid-State Contactors for Control of Resistive Heating Loads

- Extends Heater Life Reduces Thermal Shock
- All Solid-State Design No Maintenance Required
- Soft-Start and Voltage Limit (Optional on PC)
- · Zero Voltage or Phase Angle-Fired
- Full Power Rating at 120° F (49° C) Ambient Temperature



## **Ordering Information**



**Example:** Model ZC-2425-1-a controller with a zero voltage switching mode; a line voltage of 120-240 V; a maximum load (amps) of a 3.6" heatsink, 240 Vac; and a case-mounted power pack configuration.

**CAUTION** Possible fire hazard. Because these controls or associated equipment may not always fail safe, an approved temperature and/or pressure safety control should be used for safe operation.

#### NOTES:

- <sup>1</sup> Only 480 Vac available. None higher. ZC only.
- <sup>2</sup> Panel mounting only.
- <sup>3</sup> Not available on 35 A model

### **SPECIFICATIONS**

| Inputs<br>(minimum<br>voltage):  | 3 V input signal, minimum, is needed.<br>Standard Athena "S" or "F" output con-<br>trollers can energize up to three units in<br>series. Model ZC- 3-32 Vdc pulsed volt-<br>age, optically isolated from output (2500<br>V). Requires Athena output type "S".<br>Model PC- 4-20 mA proportional current,<br>optically isolated from output (2500 V).<br>Requires Athena output type "F". |  |
|--|--|--|
| Ambient<br>Temperature:<br>Output Ampere<br>Rating:<br>Unit Only.<br>Note: | 120°F (49° C) maximum for rated amperes.   |  |
|  | Resistive loads only. 277-480 Vac is ZC  |  |
|  | For greater ampere loads, consult factory.   |  |

| Nominal Rating Max. |                   |                      |                      |               |                 |                 |
|---------------------|-------------------|----------------------|----------------------|---------------|-----------------|-----------------|
| Model               | Supply<br>Voltage | 3.6"<br>Heat<br>Sink | 5.5"<br>Heat<br>Sink | Peak<br>Surge | Voltage<br>Drop | Max.<br>Leakage |
|                     | 120-240           | 15 A                 | N/A                  | 250 A         | 1.6 V           | 15 mA           |
| ZC                  | 120-240           | 25 A                 | 35 A                 | 650 A         | 1.6 V           | 15 mA           |
|                     | 277-480           | 10 A                 | 12 A                 | 150 A         | 3.2 V           | 1 mA            |
| PC                  | 120               | 15 A                 | N/A                  | 310           | 5.0 V           | 10 mA           |
|                     | 120/240           | 25 A                 | 35 A                 | 310           | 8.0/5.0 V       | 10 mA           |

#### **OPTIONS AVAILABLE FOR PC UNITS ONLY:**

| Soft-Start<br>Option: | 0 to maximum output within 30 seconds<br>standard. Consult factory for slower or<br>faster turn-on times. |
|-----------------------|---|
| Voltage Limit         |   |
| Option:               | Output limit is adjustable from 35% to 95% of line input voltage.   |

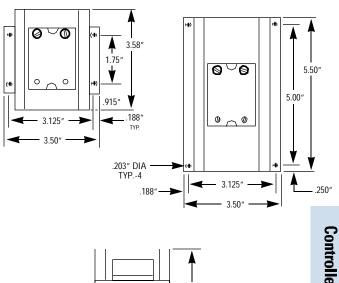
#### **ZERO VOLTAGE SWITCHING**

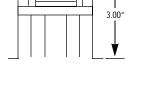
Series ZC contactors offer zero voltage switching for EMI/RFI free operation. A time proportional 3-32 Vdc input signal is required to energize these contactors (use with Athena "S" output controller).

#### PHASE ANGLE-FIRED SWITCHING

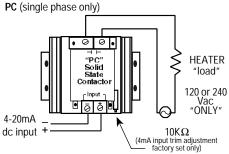
Phase angle-fired switching provides continuously variable voltage output by governing the point of turn-on (firing) of each half cycle of the full AC sine wave. Low mass heating elements such as heating lamps and hot wires are recommended applications. Use with Athena "F" output (4-20 mA) controller.

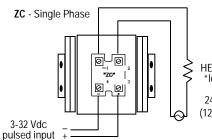
Phase angle firing allows for two options not available with ZC solid state contactors. Soft-Start provides slow turn on for high inrush loads, such as quartz lamps and Tungsten elements. Voltage limit restricts load current by capping the peak-to-peak output voltage.











HEATER "load" 240 (120)/277/480 (120/240 same unit)

